

ENGINE SPEED (rpm):	1800	RATING STRATEGY:	STANDARD
COMPRESSION RATIO:	11:1	FUEL:	Nat Gas
AFTERCOOLER TYPE:	SCAC	FUEL SYSTEM:	CAT LOW PRESSURE
AFTERCOOLER - STAGE 2 INLET (°F):	130		WITH AIR FUEL RATIO CONTROL
AFTERCOOLER - STAGE 1 INLET (°F):	187	FUEL PRESSURE RANGE(psig):	1.5-5.0
JACKET WATER OUTLET (°F):	198	FUEL METHANE NUMBER:	80
ASPIRATION:	TA	FUEL LHV (Btu/scf):	905
COOLING SYSTEM:	JW+OC+1AC, 2AC	ALTITUDE CAPABILITY AT 77°F INLET AIR TEMP. (ft):	2963
CONTROL SYSTEM:	ADEM3	APPLICATION:	Packaged Genset
EXHAUST MANIFOLD:	DRY	POWER FACTOR:	0.8
COMBUSTION:	Low Emission	VOLTAGE(V):	380-4160
FAN POWER (bhp):	70		

RATING		NOTES	LOAD	100%	75%	50%
PACKAGE POWER	(WITH FAN)	(1)(2)	ekW	1250	937	625
PACKAGE POWER	(WITH FAN)	(1)(2)	kVA	1562	1172	781
ENGINE POWER	(WITHOUT FAN)	(2)	bhp	1818	1381	945
GENERATOR EFFICIENCY		(1)	%	95.9	95.8	95.8
PACKAGE EFFICIENCY(@ 1.0 Power Factor)	(ISO 3046/1)	(3)	%	34.3	32.7	29.4
THERMAL EFFICIENCY		(4)	%	50.2	51.4	54.2
TOTAL EFFICIENCY (@ 1.0 Power Factor)		(5)	%	84.5	84.1	83.6

ENGINE DATA						
PACKAGE FUEL CONSUMPTION	(ISO 3046/1)	(6)	Btu/ekW-hr	10091	10566	11697
PACKAGE FUEL CONSUMPTION	(NOMINAL)	(6)	Btu/ekW-hr	10287	10771	11925
ENGINE FUEL CONSUMPTION	(NOMINAL)	(6)	Btu/bhp-hr	7071	7310	7890
AIR FLOW (77°F, 14.7 psia)	(WET)	(7)	ft ³ /min	3932	3054	2163
AIR FLOW	(WET)	(7)	lb/hr	17436	13542	9590
FUEL FLOW (60°F, 14.7 psia)			scfm	237	186	137
COMPRESSOR OUT PRESSURE			in Hg(abs)	84.0	78.2	60.2
COMPRESSOR OUT TEMPERATURE			°F	335	301	241
AFTERCOOLER AIR OUT TEMPERATURE			°F	130	130	129
INLET MAN. PRESSURE		(8)	in Hg(abs)	76.2	60.5	43.6
INLET MAN. TEMPERATURE	(MEASURED IN PLENUM)	(9)	°F	141	142	143
TIMING		(10)	°BTDC	22	22	22
EXHAUST TEMPERATURE - ENGINE OUTLET		(11)	°F	986	995	1020
EXHAUST GAS FLOW (@engine outlet temp, 14.5 psia)	(WET)	(12)	ft ³ /min	11418	8927	6448
EXHAUST GAS MASS FLOW	(WET)	(12)	lb/hr	18086	14052	9967
MAX INLET RESTRICTION		(13)	in H ₂ O	10.04	7.41	3.90
MAX EXHAUST RESTRICTION		(13)	in H ₂ O	20.07	15.48	6.96

EMISSIONS DATA - ENGINE OUT						
NOx (as NO ₂)		(14)(15)	g/bhp-hr	1.00	1.00	1.00
CO		(14)(16)	g/bhp-hr	2.58	2.66	3.10
THC (mol. wt. of 15.84)		(14)(16)	g/bhp-hr	4.39	4.78	5.25
NMHC (mol. wt. of 15.84)		(14)(16)	g/bhp-hr	0.66	0.72	0.79
NMNEHC (VOCs) (mol. wt. of 15.84)		(14)(16)(17)	g/bhp-hr	0.44	0.48	0.53
HCHO (Formaldehyde)		(14)(16)	g/bhp-hr	0.32	0.35	0.39
CO ₂		(14)(16)	g/bhp-hr	513	534	556
EXHAUST OXYGEN		(14)(18)	% DRY	9.2	9.1	8.9
LAMBDA		(14)(18)		1.70	1.68	1.61

ENERGY BALANCE DATA						
LHV INPUT		(19)	Btu/min	214292	168281	124202
HEAT REJECTION TO JACKET WATER (JW)		(20)(28)	Btu/min	27939	24315	22545
HEAT REJECTION TO ATMOSPHERE		(21)	Btu/min	7365	6185	5006
HEAT REJECTION TO LUBE OIL (OC)		(22)(28)	Btu/min	7401	6788	6035
HEAT REJECTION TO EXHAUST (LHV TO 77°F)		(23)(24)	Btu/min	77755	61258	44895
HEAT REJECTION TO EXHAUST (LHV TO 248°F)		(23)	Btu/min	60078	47279	34802
HEAT REJECTION TO A/C - STAGE 1 (1AC)		(25)(28)	Btu/min	8689	5191	1739
HEAT REJECTION TO A/C - STAGE 2 (2AC)		(26)(29)	Btu/min	7052	4993	2950
PUMP POWER		(27)	Btu/min	977	977	977

CONDITIONS AND DEFINITIONS

Engine rating obtained and presented in accordance with ISO 3046/1. (Standard reference conditions of 77°F, 29.60 in Hg barometric pressure.) No overload permitted at rating shown. Consult the altitude deration factor chart for applications that exceed the rated altitude or temperature.

Emission levels are at engine exhaust flange prior to any after treatment. Values are based on engine operating at steady state conditions, adjusted to the specified NOx level at 100% load. Tolerances specified are dependent upon fuel quality. Fuel methane number cannot vary more than ± 3.

For notes information consult page three.

FUEL USAGE GUIDE

CAT METHANE NUMBER	30	35	40	45	50	55	60	65	70	75	80	100
SET POINT TIMING	-	-	-	-	-	-	22	21	20	21	22	22
DERATION FACTOR	0	0	0	0	0	0	0.84	0.92	1	1	1	1

ALTITUDE DERATION FACTORS AT RATED SPEED

INLET AIR TEMP °F	ALTITUDE (FEET ABOVE SEA LEVEL)												
	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
130	1	0.98	0.94	0.91	0.87	0.84	0.81	0.78	0.75	0.72	0.69	0.66	0.63
120	1	1	0.96	0.92	0.89	0.86	0.82	0.79	0.76	0.73	0.70	0.67	0.65
110	1	1	0.98	0.94	0.91	0.87	0.84	0.80	0.77	0.74	0.71	0.68	0.66
100	1	1	0.99	0.96	0.92	0.89	0.85	0.82	0.79	0.76	0.73	0.70	0.67
90	1	1	1	0.98	0.94	0.90	0.87	0.83	0.80	0.77	0.74	0.71	0.68
80	1	1	1	0.99	0.96	0.92	0.88	0.85	0.82	0.78	0.75	0.72	0.69
70	1	1	1	1	0.97	0.94	0.90	0.87	0.83	0.80	0.77	0.74	0.71
60	1	1	1	1	0.99	0.95	0.92	0.88	0.85	0.81	0.78	0.75	0.72
50	1	1	1	1	1	0.97	0.94	0.90	0.86	0.83	0.80	0.77	0.73

AFTERCOOLER HEAT REJECTION FACTORS (ACHRF)

INLET AIR TEMP °F	ALTITUDE (FEET ABOVE SEA LEVEL)												
	0	1000	2000	3000	4000	5000	6000	7000	8000	9000	10000	11000	12000
130	1.35	1.41	1.47	1.52	1.52	1.52	1.52	1.52	1.52	1.52	1.52	1.52	1.52
120	1.28	1.34	1.39	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45
110	1.21	1.26	1.32	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37	1.37
100	1.14	1.19	1.25	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30
90	1.07	1.12	1.17	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22
80	1	1.05	1.10	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15
70	1	1	1.03	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08
60	1	1	1	1	1	1	1	1	1	1	1	1	1
50	1	1	1	1	1	1	1	1	1	1	1	1	1

FUEL USAGE GUIDE:

This table shows the derate factor and full load set point timing required for a given fuel. Note that deration and set point timing reduction may be required as the methane number decreases. Methane number is a scale to measure detonation characteristics of various fuels. The methane number of a fuel is determined by using the Caterpillar methane number calculation program.

ALTITUDE DERATION FACTORS:

This table shows the deration required for various air inlet temperatures and altitudes. Use this information along with the fuel usage guide chart to help determine actual engine power for your site.

ACTUAL ENGINE RATING:

To determine the actual rating of the engine at site conditions, one must consider separately, limitations due to fuel characteristics and air system limitations. The Fuel Usage Guide deration establishes fuel limitations. The Altitude/Temperature deration factors and RPC (reference the Caterpillar Methane Program) establish air system limitations. RPC comes into play when the Altitude/Temperature deration is less than 1.0 (100%). Under this condition, add the two factors together. When the site conditions do not require an Altitude/Temperature derate (factor is 1.0), it is assumed the turbocharger has sufficient capability to overcome the low fuel relative power, and RPC is ignored. To determine the actual power available, take the lowest rating between 1) and 2).

- 1) Fuel Usage Guide Deration
- 2) $1 - ((1 - \text{Altitude/Temperature Deration}) + (1 - \text{RPC}))$

AFTERCOOLER HEAT REJECTION FACTORS(ACHRF):

To maintain a constant air inlet manifold temperature, as the inlet air temperature goes up, so must the heat rejection. As altitude increases, the turbocharger must work harder to overcome the lower atmospheric pressure. This increases the amount of heat that must be removed from the inlet air by the aftercooler. Use the aftercooler heat rejection factor (ACHRF) to adjust for inlet air temp and altitude conditions. See notes 28 and 29 for application of this factor in calculating the heat exchanger sizing criteria. Failure to properly account for these factors could result in detonation and cause the engine to shutdown or fail.

INLET AND EXHAUST RESTRICTIONS FOR ALTITUDE CAPABILITY:

The altitude derate chart is based on the maximum inlet and exhaust restrictions provided on page 1. Contact factory for restrictions over the specified values. Heavy Derates for higher restrictions will apply.

NOTES:

1. Generator efficiencies, power factor, and voltage are based on standard generator. [Package Power (ekW) is calculated as: (Engine Power (bkW) - Fan Power (bkW)) x Generator Efficiency]. [Package Power (kVA) is calculated as: (Engine Power (bkW) - Fan Power (bkW)) x Generator Efficiency / Power Factor]
2. Rating is with two engine driven water pumps. Tolerance is +)3, (-)0% of full load.
3. ISO 3046/1 Package efficiency tolerance is (+)0, (-)5% of full load % efficiency value based on a 1.0 power factor.
4. Thermal Efficiency is calculated based on energy recovery from the jacket water, lube oil, 1st stage aftercooler, and exhaust to 248°F with engine operation at ISO 3046/1 Package Efficiency, and assumes unburned fuel is converted in an oxidation catalyst.
5. Total efficiency is calculated as: Package Efficiency + Thermal Efficiency. Tolerance is ±10% of full load data.
6. ISO 3046/1 Package fuel consumption tolerance is (+)5, (-)0% of full load data. Nominal package and engine fuel consumption tolerance is ± 3.0% of full load data.
7. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of ± 5 %.
8. Inlet manifold pressure is a nominal value with a tolerance of ± 5 %.
9. Inlet manifold temperature is a nominal value with a tolerance of ± 9°F.
10. Timing indicated is for use with the minimum fuel methane number specified. Consult the appropriate fuel usage guide for timing at other methane numbers.
11. Exhaust temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
12. Exhaust flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of ± 6 %.
13. Inlet and Exhaust Restrictions are maximum allowed values at the corresponding loads. Increasing restrictions beyond what is specified will result in a significant engine derate.
14. Emissions data is at engine exhaust flange prior to any after treatment.
15. NOx tolerances are ± 18% of specified value.
16. CO, CO₂, THC, NMHC, NMNEHC, and HCHO values are "Not to Exceed" levels. THC, NMHC, and NMNEHC do not include aldehydes.
17. VOCs - Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
18. Exhaust Oxygen tolerance is ± 0.5; Lambda tolerance is ± 0.05. Lambda and Exhaust Oxygen level are the result of adjusting the engine to operate at the specified NOx level.
19. LHV rate tolerance is ± 3.0%.
20. Heat rejection to jacket water value displayed includes heat to jacket water alone. Value is based on treated water. Tolerance is ± 10% of full load data.
21. Heat rejection to atmosphere based on treated water. Tolerance is ± 50% of full load data.
22. Lube oil heat rate based on treated water. Tolerance is ± 20% of full load data.
23. Exhaust heat rate based on treated water. Tolerance is ± 10% of full load data.
24. Heat rejection to exhaust (LHV to 77°F) value shown includes unburned fuel and is not intended to be used for sizing or recovery calculations.
25. Heat rejection to A/C - Stage 1 based on treated water. Tolerance is ±5% of full load data.
26. Heat rejection to A/C - Stage 2 based on treated water. Tolerance is ±5% of full load data.
27. Total Jacket Water Circuit heat rejection is calculated as: (JW x 1.1) + (OC x 1.2) + (1AC x 1.05) + [0.764 x (1AC + 2AC) x (ACHRF - 1) x 1.05]. Heat exchanger sizing criterion is maximum circuit heat rejection at site conditions, with applied tolerances. A cooling system safety factor may be multiplied by the total circuit heat rejection to provide additional margin.
28. Total Second Stage Aftercooler Circuit heat rejection is calculated as: (2AC x 1.05) + [(1AC + 2AC) x 0.236 x (ACHRF - 1) x 1.05]. Heat exchanger sizing criterion is maximum circuit heat rejection at site conditions, with applied tolerances. A cooling system safety factor may be multiplied by the total circuit heat rejection to provide additional margin.

ENGINE POWER (bhp):	1818	COOLING SYSTEM:	JW+OC+1AC, 2AC
ENGINE SPEED (rpm):	1800		
EXHAUST MANIFOLD:	DRY	JACKET WATER OUTLET (°F):	198

Free Field Mechanical and Exhaust Noise

SOUND PRESSURE LEVEL (dB)											
Octave Band Center Frequency (OBCF)											
100% Load Data		dB(A)	63 Hz	125 Hz	250 Hz	500 Hz	1 kHz	2 kHz	4 kHz	8 kHz	
Mechanical Sound	Distance from the Engine (ft)	3.3	109.3	64.7	81.4	87.8	94.9	98.1	95.4	93.9	105.2
		23.0	92.4	47.8	64.5	70.9	78	81.2	78.5	77	88.3
		49.2	85.8	41.2	57.9	64.3	71.4	74.6	71.9	70.4	81.7
Exhaust Sound	Distance from the Engine (ft)	4.9	112.1	70.5	105.3	90.6	92.1	91.7	98.5	100.2	99
		23.0	98.7	57.1	91.9	77.2	78.7	78.3	85.1	86.8	85.6
		49.2	92.1	50.5	85.3	70.6	72.1	81.7	78.5	80.2	79

SOUND PARAMETER DEFINITION:

Data Variability Statement:

Sound data presented by Caterpillar has been measured in accordance with ISO 6798 in a Grade 3 test environment. Measurements made in accordance with ISO 6798 will result in some amount of uncertainty. The uncertainties depend not only on the accuracies with which sound pressure levels and measurement surface areas are determined, but also on the 'near-field error' which increases for smaller measurement distances and lower frequencies. The uncertainty for a Grade 3 test environment, that has a source that produces sounds that are uniformly distributed in frequency over the frequency range of interest, is equal to 4 dB (A-weighted). This uncertainty is expressed as the largest value of the standard deviation.