

Exhaust Emission Data Sheet

350DFCC

60 Hz Diesel Generator Set

ENGINE

Model: Cummins NTA855-G3 Bore: 5.5 in. (140 mm)

Type: 4 Cycle, In-line 6 Cylinder Diesel Stroke 6 in. (152 mm)

Aspiration: Turbocharged and Aftercooled Displacement: 855 cu. in. (14.0 liters)

Compression Ratio: 14:1

Emission Control Device: Turbocharger and Aftercooler, with Variable Timing

PERFORMANCE DATA	STANDBY	PRIME
BHP @ 1800 RPM (60 Hz)	535	480
Fuel Consumption (gal/Hr)	25.3	22.9
Exhaust Gas Flow (CFM)	3190	2785
Exhaust Gas Temperature (°F)	980	970

EXHAUST EMISSION DATA

(All Values are Grams per HP-Hour)

COMPONENT	STANDBY	PRIME
HC (Total Unburned Hydrocarbons)	0.30	0.25
NOx (Oxides of Nitrogen as NO2)	9.25	8.55
CO (Carbon Monoxide)	2.25	1.50
PM (Particulate Matter)	0.17	0.13
SO ₂ (Sulfur Dioxide)	0.59	0.59

TEST CONDITIONS

Data was recorded during steady-state rated engine speed (\pm 25 RPM) with full load (\pm 2%).

Pressures, temperatures, and emission rates were stablized.

Fuel Specification: ASTM D975 No. 2-D diesel fuel with 0.03-0.05% sulfur content (by weight),

and 40-48 cetane number.

Fuel Temperature: 99 ± 9 ° F (at fuel pump inlet)

Intake Air Temperature: 77 ± 9 ° F Barometric Pressure: 29.6 ± 1 in. Hg

Humidity: NOx measurement corrected to 75 grains H2O/lb dry air

Reference Standard: ISO 8178

The NOx, HC, CO and PM emission data tabulated here were taken from a single engine under the test conditions shown above. Data for the other components are estimated. These data are subject to instrumentation and engine-to-engine variability. Field emissions test data are not guaranteed to these levels. Actual field test results may vary due to test site conditions, installation, fuel specification, test procedures and instrumentation. Engine operation with excessive air intake or exhaust restriction beyond published maximum limits, or with improper maintenance, may result in elevated emission levels.